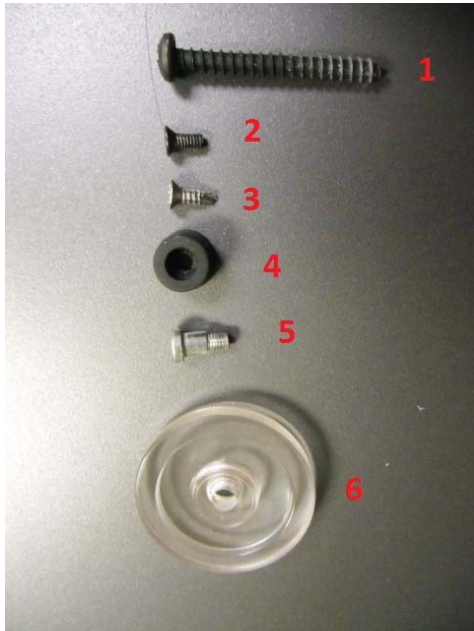


ASSEMBLY OF SLIDING DOOR



Material list :

- 1-2" Phillips pan head screw(4x)
- 2-1/4" Flathead screw(4x)
- 3-1/4" Flathead self tapping screw(4x)
- 4-Rubber Bumper (2x)
- 5-1/2" Shoulder Screw (2x)
- 6-Roller (2x)



- 7-61 1/4" by 41 5/8" Acrylic Insert
- 8-60" Glazing Strip "long" (2x)
- 9-61" Vertical Aluminum Railing(2x)
- 10-41 3/8" Bottom Aluminum Railing
- 11-37 5/8" Glazing Strip "short" (2x)
- 12-41 3/8" Top Aluminum Railing



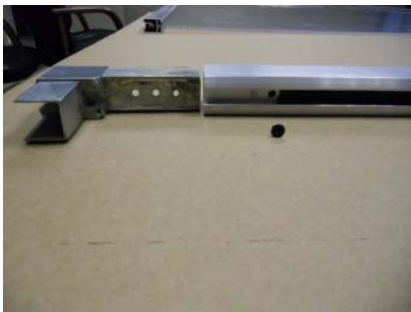
- 13,14-Top Corner Connectors
- 15,16- Bottom Corner Connectors



STEP 1 - Slide side glazing strip #8 in the *longer* side of the acrylic insert #7. Slide vertical aluminum railing #9 in on top of long side glazing strip #8. Do this for both sides (Two people/Water and Soap are advised for this step).



STEP 2 - Slide one top corner connector #13-16 in the side of the top aluminum railing #12 and attach it with a flathead screw #2



STEP 3 - Before attaching other top corner connector #13-16, slide short glazing strip #11 in until it hits the screw.



STEP 4 - Attach other top corner connector #13-16 with a flathead screw #2



STEP 5 - Attach top aluminum railing #12 to vertical aluminum railings #9 with two Phillips pan head screws #1



STEP 7 - Attach one bottom corner connector #13-16 to bottom aluminum railing #10, with a flathead screw #2, making sure holes for the rollers are aligned. Slide short glazing strip in, and finally attach other bottom connector.



STEP 8 - Attach bottom aluminum railing #10 to vertical aluminum railings #9 using two 2" Phillips pan head screws #1.



STEP 9 - Attach roller to the bottom aluminum railing in the outside hole with a shoulder screw. (Make sure curved side of wheel is facing away from the door). Do this to both sides



STEP 10 - Attach rubber bumper #6 in the inside hole of the bottom railing #10 with a self tapping flathead screw #5. Do this to both sides.