

5400, 5402 - INSTRUCTIONS



Organize your parts and hardware.

Hardware Components should include: **A) 2 Knobs B) 4 Bolts to Attach Chair Back C) 6 Washers D) 4 Bolts to Attach Mechanism E) 1 Assembly Key**

Chair Components include: **F) 1 Right Arm G) 1 Left Arm H) 1 Chair Back I) 1 Chair Seat J) 1 Mechanism K) 1 Cylinder L) 5 Casters M) 1 Base**

Step 1: Insert Casters (L) into Base (M).



Step 2: Insert Cylinder (K) into Base (M).



Step 3: Place 1 Washer (C) onto each Mechanism Bolt (D).



Step 4: Attach Mechanism (J) to Chair Seat (I) with Bolts from Step 3.

IMPORTANT: DO NOT TIGHTEN BOLTS COMPLETELY UNTIL ALL ARE IN PLACE.



Step 5: Place Chair Seat/ Mechanism Assembly onto Cylinder (K).



Step 6: Attach Chair Back (H) to the Chair Seat with Bolts (B).

IMPORTANT: DO NOT TIGHTEN BOLTS COMPLETELY UNTIL ALL ARE IN PLACE.



Step 7: Place 1 Washer (C) onto each Knob (A). Attach Arms (F, G) to Chair with Knobs as shown.



Step 8: Tighten knob once desired width between the arms is reached.



IMPORTANT NOTICE:

- Check to be sure that you have all parts and hardware.
- Remove all wrapping materials, including staples & packing straps before you start to assemble.
- Do not tighten all screws/bolts until completely assembled.
- Keep all hardware parts out of reach of children.